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SECTION 2

LIMITATIONS

2.1 GENERAL

This section provides the "FAA Approved" operating limitations, instrument markings, color coding and basic placards necessary for operation of the airplane and its systems.

This airplane must be operated as a normal or utility category airplane in compliance with the operating limitations stated in the form of placards and markings and those given in this section and this complete handbook.

Limitations associated with those optional systems and equipment which require handbook supplements can be found in Section 9 (Supplements).

2.3 AIRSPEED LIMITATIONS

SPEED	KIAS	KCAS
Never Exceed Speed (VNE) - Do not exceed this speed in any operation.	154	148
Maximum Structural Cruising Speed (VNO) - Do not exceed this speed except in smooth air and then only with caution.	125	121

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SECTION 2 LIMITATIONS

PA-28-181, ARCHER III

SPEED	KIAS	KCAS	
Design Maneuvering Speed (VA) - Do not make full or abrupt control movements above this speed. At 2550 lbs. G.W. At 1634 lbs. G.W.	113	111	,
CAUTION: Maneuvering speed lighter weight as the effects of aeroc become more pronounced. Linear into be used for intermediate gross weighing speed should not be exceeded win rough air.	lynamic forces erpolation may hts. Maneuver-	89	
Maximum Flaps Extended Speed (VFE) - Do not exceed this speed with the flaps extended.	102	100	

2.5 AIRSPEED INDICATOR MARKINGS

MARKING	IAS
Red Radial Line (Never Exceed)	154 KTS
Yellow Arc (Caution Range - Smooth Air Only)	125 KTS to 154 KTS
Green Arc (Normal Operating Range)	50 KTS to 125 KTS
White Arc (Flap Down)	45 KTS to 102 KTS

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SECTION 2 LIMITATIONS

PA-28-181, ARCHER III

2.7 POWER PLANT LIMITATIONS

POWER PLANT LIMITATIONS	1
(a) Number of Engines(b) Engine Manufacturer(c) Engine Model No.	Lycoming O-360-A4M
(d) Engine Operating Limits	
(1) Takeoff Power limit (BHP)	180
(2) Takeoff Engine	2700
Speed (RPM) (3) Maximum Oil Temperature	245F
(4) Oil Pressure	25 PSI
Minimum (red line) Maximum (red line)	115 PSI
(5) Fuel Pressure	0.5 PSI
Minimum (red line) Maximum (red line)	8 PSI
(6) Fuel (AVGAS ONLY)	100 or 100LL
(minimum grade)	Aviation Grade
(7) Number of Propellers	l Sensenich
(8) Propeller Manufacturer	76EM8S14-0-62
(9) Propeller Model	/ULIMIOU O CIII
Han Diameter	

NOTE: Reference aircraft maintenance manual for test procedure to determine approved static RPM under non-standard conditions.

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(10) Propeller Diameter

(11) Propeller Tolerance (static RPM at maximum permissible throttle

setting at sea level)

at ISA conditions

Minimum

Maximum

76 IN.

76 IN.

Not above 2340 RPM

Not below 2240 RPM

2.9 POWER PLANT INSTRUMENT MARKINGS

(a) Tachometer	
Green Arc (Normal Operating Range) Red Line (Takeoff Power) (b) Oil Temperature	500 to 2700 RPM 2700 RPM
Green Arc (Normal Operating Range) Red Line (Maximum) (c) Oil Pressure	100° to 245°F 245°F
Green Arc (Normal Operating Range) Yellow Arc (Caution Range) (Idle) Yellow Arc (Ground Warm-Up) Red Line (Minimum) Red Line (Maximum) (d) Fuel Pressure	55 PSI to 95 PSI 25 PSI to 55 PSI 95 PSI to 115 PSI 25 PSI 115 PSI
Green Arc (Normal Operating Range) Red Line (Minimum) Red Line (Maximum) (e) Vacuum Gauge	0.5 PSI to 8 PSI 0.5 PSI 8 PSI
Red Line (Minimum) Green Arc (Normal Operating Range) Red Line (Maximum)	4.8 in Hg 4.8 in Hg. to 5.2 in Hg 5.2 in Hg

2.11 WEIGHT LIMITS

	Normal	Utility
(a) Maximum Ramp (lbs.)(b) Maximum Weight (lbs.)(c) Maximum Baggage (lbs.)	2558 2550 200	2138 2130

NOTE

Refer to Section 5 (Performance) for maximum weight as limited by performance.

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2.13 CENTER OF GRAVITY LIMITS

(a) Normal Category

Weight Pounds	Forward Limit Inches Aft of Datum	Rearward Limit Inches Aft of Datum
2550 2050 (and less)	88.6 82.0	93.0 93.0

(b) Utility Category

Weight	Forward Limit	Rearward Limit
Pounds	Inches Aft of Datum	Inches Aft of Datum
2130 2050 (and less)	83.0 82.0	93.0 93.0

NOTES

Straight line variation between points given.

The datum used is 78.4 inches ahead of the wing leading edge at the inboard intersection of the straight and tapered section.

It is the responsibility of the airplane owner and the pilot to insure that the airplane is properly loaded. See Section 6 (Weight and Balance) for proper loading instructions.

2.15 MANEUVER LIMITS

- (a) Normal Category All acrobatic maneuvers including spins prohibited.
- (b) Utility Category Approved maneuvers for bank angles exceeding 60°.

_	Entry Speed
Steep Turns	113 KIAS
Lazy Eights	113 KIAS
Chandelles	113 KIAS

2.17 FLIGHT LOAD FACTORS

	Normal	Utility
(a) Positive Load Factor (Maximum)	3.8 G	4.4 G
(b) Negative Load Factor (Maximum)	No inver	ted maneuvers
		approved

2.19 TYPES OF OPERATION

The airplane is approved for the following operations when equipped in accordance with FAR 91 or FAR 135.

- (a) Day V.F.R.
- (b) Night V.F.R.
- (c) Day I.F.R.
- (d) Night I.F.R.
- (e) Non Icing

2.21 FUEL LIMITATIONS

(a)	Total Capacity	50 U.S. GAL.	
(b)	Unusable Fuel	2 U.S. GAL.	
	The unusable fuel for this airplane has	- 3.3. G. <u>- 2.</u>	
	been determined as 1.0 gallon in each		
	wing in critical flight attitudes.		
(c)	Usable Fuel	48 U.S. GAL.	
	The usable fuel in this airplane has been		
	determined as 24.0 gallons in each wing.		

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2.25 PLACARDS

In full view of the pilot:

"THIS AIRPLANE MUST BE OPERATED AS A NOR-MAL OR UTILITY CATEGORY AIRPLANE IN COM-PLIANCE WITH THE OPERATING LIMITATIONS STATED IN THE FORM OF PLACARDS, MARKINGS AND MANUALS.

ALL MARKINGS AND PLACARDS ON THIS AIR-PLANE APPLY TO ITS OPERATION AS A UTILITY CATEGORY AIRPLANE. FOR NORMAL AND UTILITY CATEGORY OPERATION REFER TO THE PILOT'S OPERATING HANDBOOK.

NO ACROBATIC MANEUVERS ARE APPROVED FOR NORMAL CATEGORY OPERATIONS. SPINS ARE PROHIBITED FOR NORMAL AND UTILITY CATEGORY."

In full view of the pilot, in the area of the air conditioner control panel when the air conditioner is installed:

"WARNING" AIR CONDITIONER MUST BE OFF TO INSURE NORMAL TAKEOFF CLIMB PERFORMANCE."

Adjacent to upper door latch:

"ENGAGE LATCH BEFORE FLIGHT."

On inside of the baggage compartment door.

"BAGGAGE MAXIMUM 200 LBS."

"UTILITY CATEGORY OPERATION - NO BAGGAGE OR AFT PASSENGERS ALLOWED. NORMAL CATEGORY OPERATION - SEE PILOT'S OPERATING HANDBOOK WEIGHT AND BALANCE SECTION FOR BAGGAGE AND AFT PASSENGER LIMITATIONS."

In full view of the pilot:

"V_A 113 KIAS AT 2550# (SEE P.O.H.)"

``DEMO. X-WIND 17 KTS."

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In full view of the pilot, in the area of the air conditioner control panel when the air conditioner is installed:

"WARNING" AIR CONDITIONER MUST BE OFF TO INSURE NORMAL TAKEOFF CLIMB PERFORMANCE."

Adjacent to upper door latch:

"ENGAGE LATCH BEFORE FLIGHT."

On inside of the baggage compartment door.

"BAGGAGE MAXIMUM 200 LBS."
"UTILITY CATEGORY OPERATION - NO BAGGAGE OR AFT PASSENGERS ALLOWED. NORMAL CATEGORY OPERATION - SEE PILOT'S OPERATING HANDBOOK WEIGHT AND BALANCE SECTION FOR BAGGAGE AND AFT PASSENGER LIMITATIONS."

In full view of the pilot:

" V_A 113 KIAS AT 2550# (SEE P.O.H.)"

"DEMO. X-WIND 17 KTS."

NOTE

Demonstrated crosswind values are NOT limitations.

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In full view of the pilot:

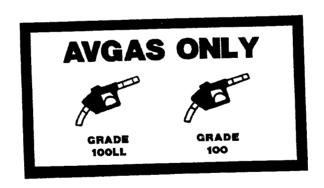
- "UTILITY CATEGORY OPERATION ONLY."
- (1) NO AFT PASSENGERS ALLOWED.
- (2) ACROBATIC MANEUVERS ARE LIMITED TO THE FOLLOWING:

	ENTRY SPEED
SPINS PROHIBITED STEEP TURNS LAZY EIGHTS CHANDELLES	113 KIAS 113 KIAS 113 KIAS

In full view of the pilot:

"WARNING" TURN OFF STROBE LIGHTS WHEN IN CLOSE PROXIMITY TO GROUND OR DURING FLIGHT THROUGH CLOUD, FOG OR HAZE."

Adjacent to the filler caps:



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